

**Foreign Safety Recall/ Other Safety Campaign Report****Subject: Brake Master Cylinder issue on certain Toyota Vehicles****1. Vehicle Manufacturer Name:**

Toyota Motor Corporation ["TMC"]

Tianjin Faw Toyota Motor Corporation, Ltd. ["TFTM"]

**2. Affected Vehicles:**

Make/ Car Line	Model Year	Country	Action	Production Period	Number of Vehicles
Toyota/ Crown, Crown Majesta, Noah, Voxy	*1	Japan China Australia Asia	Safety Recall: Japan, China, Australia  Other safety campaign: Other countries	June 6, 2007 through June 14, 2012	Approx. 800,000

\*1: The model year system is not available for these countries.

**3. Substantially Similar Vehicles Sold in the U.S.:**

Model Year/ Make/ Car Line: 2008 - 2013 Model Year Lexus GS, IS

**4. Description of Problem:**

The subject vehicles contain a brake master cylinder that includes a rubber sealing ring that seals the brake fluid within the housing as the master cylinder piston moves. Due to the shape of the groove in the housing that retains the rubber seal ring located at the rear of the brake master cylinder, the sealing lip of the rubber seal ring could become damaged when the ring is pushed against the groove during movement of the piston. In this condition, a crack could develop and expand from the damage on the lip. If this occurs, brake fluid could leak from the seal, resulting in illumination of the brake warning lamp. If the vehicle continues to be operated in this condition, the brake pedal feel could change, and eventually brake performance could begin to gradually degrade. Brake fluid leakage from any brake system component does not conform to the Safety Standards in Japan.

**5. Description of Corrective Repair Action:**

The dealer will replace the rubber seal ring with an improved one. If brake fluid is found to be leaking from the rubber seal ring, the brake booster assembly will be replaced with a new one.

**6. Determination to Conduct Safety Recall/ Other Safety Campaign:**

- The determination was made by Toyota Motor Corporation;
- Date of determination: October 9, 2014
- Date campaign will commence: October 16, 2014

**7. Reason the similar vehicles sold in the U.S. are not involved in this safety recall/ other safety campaign:**

This issue only involves Toyota Crown, Crown Majesta, Noah and Voxy vehicles that utilize similar brake system; none of these vehicles are exported to or sold in the U.S. Substantially similar vehicles sold in the U.S. have different brake systems with different housings, differences in internal components, or differences in piston movement, which will not cause the damage to the seal lip of rubber seal ring.